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13.4 MACHINING PROCESSES AND MACHINE TOOLS

tool tip while the chip itself flows continuously along the rake face This type of chip is often encountered in machining operations at low speeds and is associated with high adhesion between chip and tool and causes poor surface finish The forces acting on the cutting tool are shown in Fig 1343 The

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Industrial Engineering Roles In Industry

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available through the library Examples are Mark's Standard Handbook of Mechanical Engineering and the Tool and Manufacturing Engineers Handbook published by the Society of Manufacturing Engineers The latter handbook includes a number of volumes covering various topics such as materials, finishing and coating, machining, and design for